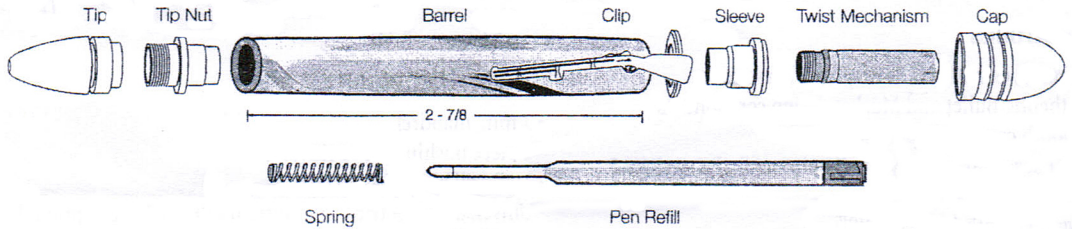


DIAGRAM C / Pen assembly

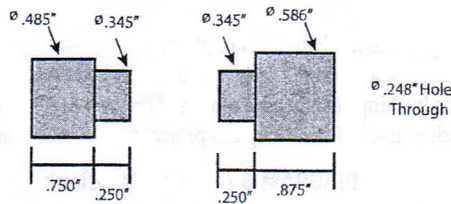
**ASSEMBLY TIPS**

- Line up finished parts according to Diagram C.
- To press parts in, use a pen vise or a vice with covered jaws. Press parts slowly to avoid scratching and damaging the gold plated parts.

PEN ASSEMBLY

- Insert the tip nut, recessed end in first, into the narrow end (tip) of the barrel, and press to the shoulder
- Insert the sleeve through the clip washer. Press the narrow end of the sleeve into the opposite end of the barrel.
- Insert the twist mechanism, brass end first into the opening at the sleeve. Thread the mechanism tightly until it stops. Test that the mechanism turns freely back and forth.
- Insert the refill with the spring over it, black end into the opening at the tip end. Thread the tip over the nut.
- Insert the cap assembly over the exposed end of the mechanism.
- The pen operates by twisting the cap to extend or retract the refill
- To replace refill, unscrew tip.

DIAGRAM.F • #PKCWBU



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