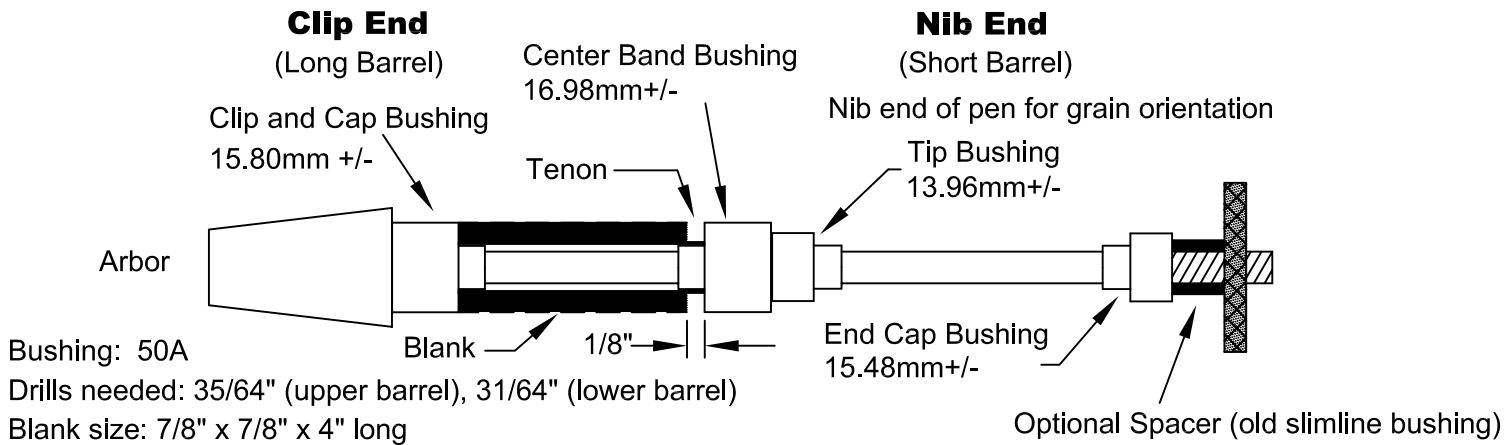


## Instructions for the El Toro Fountain Pen



1. Slide the clip & cap bushing, upper (long) pen blank, center band bushing, tip bushing, lower (short) pen blank, the end cap barrel bushing and screw the threaded brass thumb nut on to the mandrel. Lightly tighten the brass thumb nut. Carefully slide the tail stock (with a 60° live center installed) up to the concave center of the mandrel and secure. DO NOT over tighten or apply excessive force to the mandrel as damage may result! Do not over tighten the brass thumb nut as this can cause the mandrel to bend and cause your pen to come out oval. A spacer may be installed to give you more room between the thumb nut and the last bushing.
2. Turn the LONG barrel blank leaving the wood a little oversize. Cut a 1/8" tenon down to the brass tube in order to mount the CENTERBAND. Try not to remove any metal. Now finish turning the SHORT blank to the desired size
3. Assembly:
  - A. Carefully press the black PLASTIC SLEEVE, unthreaded end first, into the centerband end of the LONG brass tube.
  - B. On the same end as the black threaded insert: Press the CENTERBAND onto the brass tube where the 1/8" tenon had been cut. Secure with glue if required. Press the CLIP/CAP into the other end of the LONG tube.
  - C. Slide the LARGE TRIM RING onto the END CAP internal step first. The END CAP will sit inside the trim ring. Press the END CAP ASSEMBLY into the appropriate end of the SHORT tube.
  - D. Slide the SMALL TRIM RING onto the NIB COUPLER internal step first. Press the NIB COUPLER ASSEMBLY into the other end of the SHORT tube.
  - E. Insert the INK CARTRIDGE into the NIB and screw the NIB into the NIB COUPLER.

